



## KAIZEN SHEET

**After**



<b>Part Number</b>	1) 257660108254 / 8255
<b>Part Description</b>	Panel Inner Side Lh / Rh [ 3516 / 4018 ]
<b>Customer</b>	Tata Motors Jsr
<b>Problem</b>	Heavy Wrinkel observed
<b>Identified By</b>	QA JPU
<b>Solution</b>	Thorough bedding of draw die was done. Holding was increased in the particular area to avoid waviness.
<b>Result Achieved</b>	The gap between components and waviness were completely avoided in components.

**Before**

