



## POKAYOKE :KAIZEN SHEET`



<b>Part Number</b>	2641 7220 8239/40
<b>Part Description</b>	PANEL OUTER FRONT CORNER LH/RH
<b>Operation</b>	PIERCE
<b>Problem</b>	Location of component in either way which would result in shift in hole position.
<b>Identified By</b>	PRESS SHOP
<b>Solution</b>	Provided fool proofing locaters.
<b>Result Achieved</b>	Fool proofing locaters prevented the component being placed in opposite direction. This result in zero rejection.

<b>Part Number</b>	2576 6160 8224/25
<b>Part Description</b>	REINFORCEMENT FLOOR WHEEL ARCH LH/RH
<b>Operation</b>	FORM
<b>Problem</b>	Location of component in either way which would result in flange shift & component rejection.
<b>Identified By</b>	TOOL ROOM
<b>Solution</b>	Added fool proofing pin making use of difference in profile.
<b>Result Achieved</b>	Loading of component wrong way is avoided because of fool proofing pin. This result in zero rejection.

