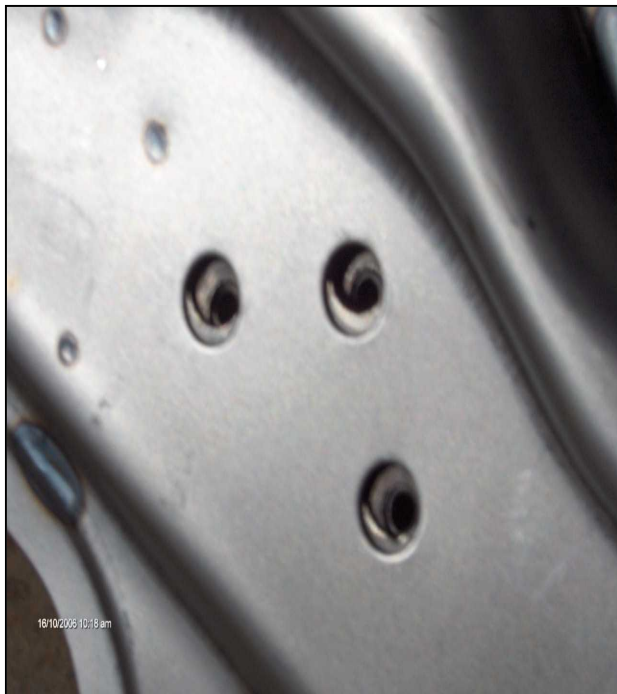




KAIZEN SHEET

Part Number	264163100106/0107/0112/0113
Part Description	Assy Door Post Front LH/RH [909/1109 LPT/LP]
Customer	Tata Motors Pune.
Problem	Hole mis-match by 6 to 7 mm b/w mating pressings.
Identified By	QA / TOOL ROOM JPU
Solution	Form Die & Pierce of Reinforcement / Door Post prt corrected.
Result Achieved	Miss -match less than 1.0 mm



Before



After

