

POKA-YOKE SHEET

PROBLEM :

FITMENT PROBLEM:

DIMENSION 41-0/+2 OBSERVED UNDERSIZE 40MM IN SHBC-375, REAR SPG BKT-TELCO

SEC : MACHINE SHOP

DATE: 23.10.02

IMP : HS,HS,RC,PS

	PREVENT ERROR		SHUTDOWN
★	DETECT ERROR	★	CONTROL
			ALARM

BEFORE

AFTER

Dimension variation in Rear Spring Bracket (Telco) is observed as setting is being done by conventional method. No provision to detect the Dim variation by operator



Special setting gauge is provided to operator to control the dimension within specification