

# POKA-YOKE SHEET

**PROBLEM :**

**BEND PROBLEM**

**BENDING OF PULLEY MOUNTING AREA (RIB)  
OCCURES DURING PROCESSING IN CMB-DELPHI  
(CUSTOMER COMPLAINT).**

**SEC : MACHINE SHOP**

**DATE: 25.10.02**

**IMP : HS,HS,RC,PS**

**PREVENT ERROR**

**SHUTDOWN**



**DETECT ERROR**

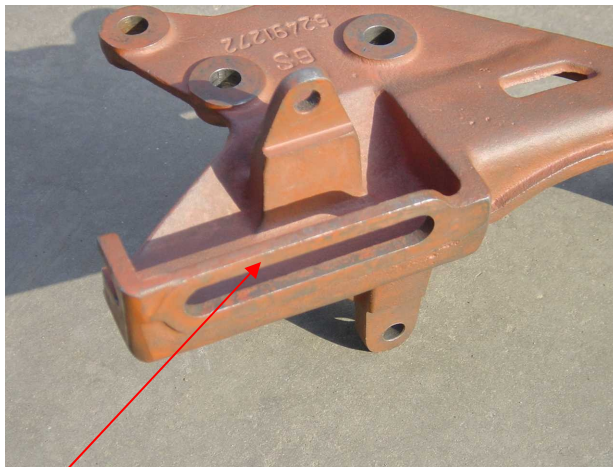


**CONTROL**

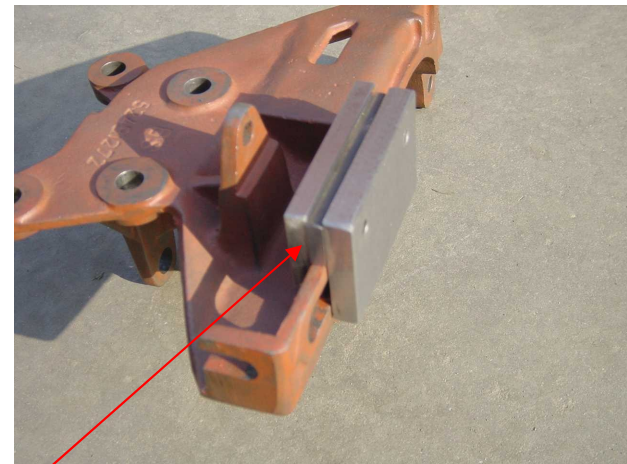
**ALARM**

**BEFORE**

**AFTER**



**No provision to detect the bending problem at pulley mounting area.**



**Special Gauge is provided to detect the bending problem. (Bend Pcs will not answer in the gauge.)**