



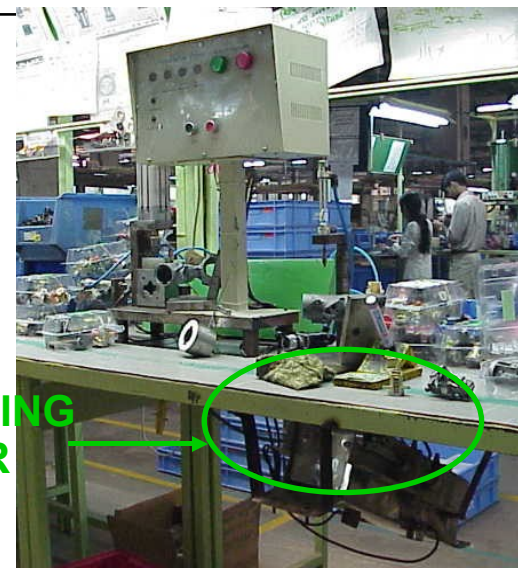
POKA YOKE

POKA YOKE SHEET				
PROBLEM : CHANCES OF MIXING OF REJECTED SWITCHES DUE TO OPERATOR CARELESSNESS	DATE: 20.11.02	LOCATION: ASSY.		SHUT DOWN
SOLUTION : FIXTURE MODIFIED TO SHUTDOWN IF REJECTED PIECE DOES NOT GET TRANSFERRED TO REJECTION BIN		PREVENT ERROR		CONTROL
KEY IMPROVEMENT : ELIMINATION OF CHANCES OF MIXING OF REJECTED SWITCHES DUE TO OPERATOR CARELESSNESS		DETECT ERROR		ALARM

BEFORE



AFTER



**CHUTE HAVING
SENSOR**