

POKA YOKE

POKA YOKE SHEET			
PROBLEM : MISMATCHING OF KEY NUMBER IN DIFFERENT PRODUCT OF SAME KIT.	DATE: 15.02.03	LOCATION: ASSY.	SHUT DOWN
SOLUTION : KEY NUMBER PUNCHING DONE IN ONE SETTING IN ALL PART OF PRODUCT.	●	PREVENT ERROR	CONTROL
KEY IMPROVEMENT : ELIMINATION OF CHANCES OF MIS-MATCHING OF KEY NUMBER		DETECT ERROR	ALARM

BEFORE

AFTER

KEY NUMBER DONE IN THE DIFFERENT SETTING OF EACH PART

