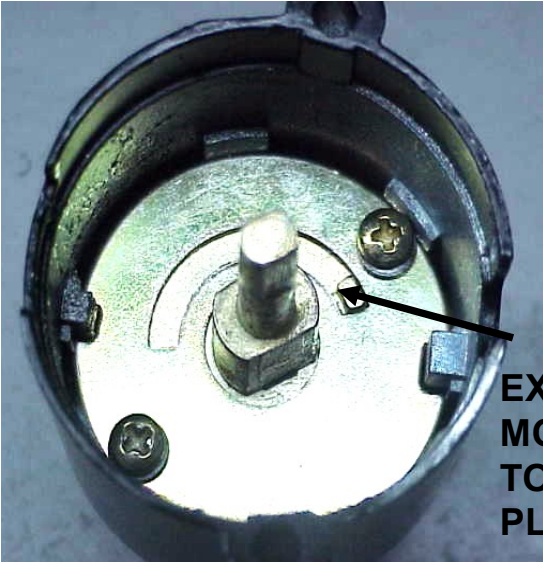
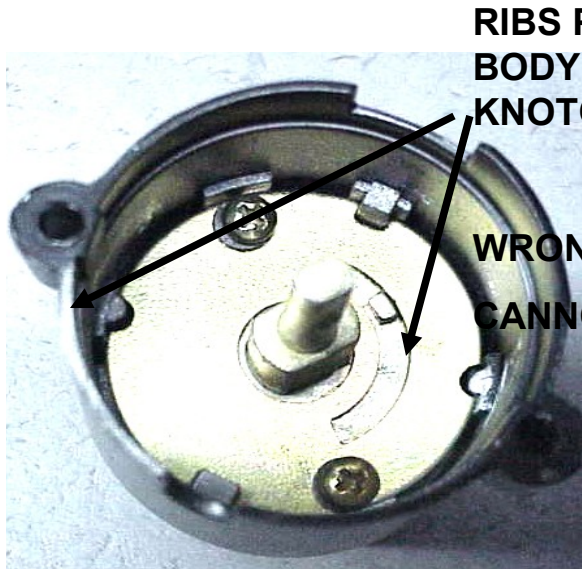


POKA YOKE

POKA YOKE SHEET				
PROBLEM : EXCESSIVE MOVEMENT OF KEY DUE TO WRONG BODY PLATE FITTED IN STEERING LOCK	DATE: 16.07.02	LOCATION: ASSY.		SHUT DOWN
SOLUTION : BODY & BODY PLATE DESIGN TO BE MODIFIED	●	PREVENT ERROR	●	CONTROL
KEY IMPROVEMENT : WRONG BODY PLATE CANNOT BE FITTED		DETECT ERROR		ALARM
BEFORE	AFTER			
 <p>EXCESS SWITCH MOVEMENT DUE TO WRONG BODY PLATE FITMENT</p>	 <p>RIBS PROVIDED IN BODY & CORRES. KNOTCH IN BODY</p> <p>↓</p> <p>WRONG BODY PLATE CANNOT BE FITTED</p>			

IDEA BY : PR

IMPLEMENTED BY : AK