

POKA-YOKE SHEET

Zone/Unit:

FII / 50

LOCATION: INHOUSE PRODUCTION

PREVENT ERROR: ✓

SHUTDOWN:

PROCESS: FORMING

DETECT ERROR:

CONTROL:

ALARAM:

PROBLEM: PIERCE II OPERATION MISSING .

ORIGIN: Process improvement Internal Problem ✓ Customer Complaint

SOLUTION: TWO LOCATING PINS PROVIDED IN FORMING DIE.

KEY IMPROVEMENT: OPERATION MISSING ELIMINATED.

BEORE IMPROVEMENT:

AFTER IMPROVEMENT:



Implemented by :- **BHISE M.V.**

POKE-YOKE NO.:- 005