

POKA-YOKE SHEET

Zone/Unit:

DIE SHOP

LOCATION:

WELD SHOP

PREVENT ERROR:

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SHUTDOWN:

PROCESS:

BRACKET WELDING
(2699 7420 8216 + 2699 7420 8218)

DETECT ERROR:

CONTROL:

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ALARAM:

PROBLEM:

OPPOSITE SIDE BRACKET WELDING

ORIGIN:

Process improvement

Internal Problem

Customer Complaint

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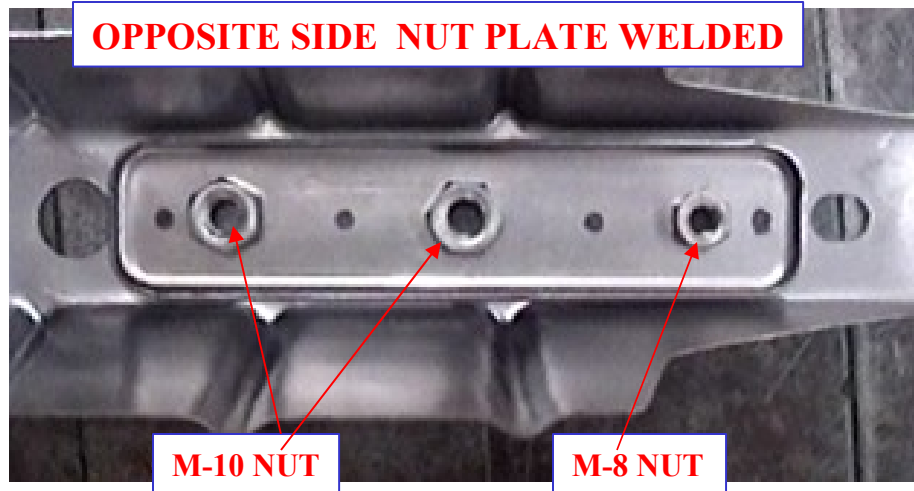
SOLUTION:

MADE NEW WELDING FIXTURE .

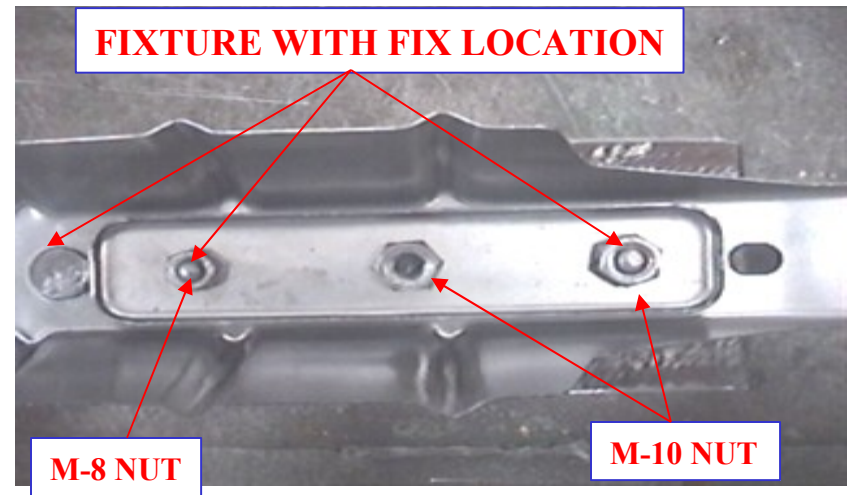
KEY IMPROVEMENT:

NO POSIBILITY OF OPPOSITE SIDE BKT.WELDING.

BEORE IMPROVEMENT:



AFTER IMPROVEMENT:



Implemented by :- **Mr. Sawant P.P.**

POKE-YOKE NO.:-