

# POKA-YOKE SHEET

**Zone/Unit:**

**DIE SHOP**

**LOCATION:**

**WELD SHOP**

**PREVENT ERROR:**

**\***

**SHUTDOWN:**

**PROCESS:**

**SUB – ASSLY.  
(010BG0580N)**

**DETECT ERROR:**

**CONTROL:**

**\***

**ALARAM:**

**PROBLEM:**

**NUT MISSING**

**ORIGIN:**

**Process improvement**

**Internal Problem**

**Customer Complaint**

**\***

**SOLUTION:**

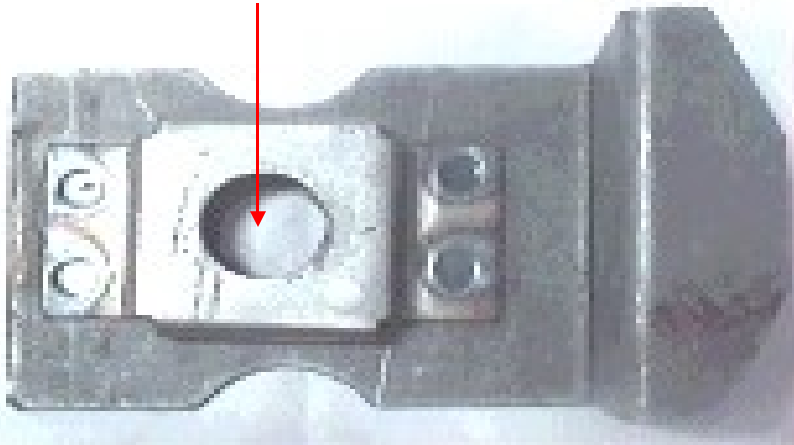
**WELDING FIXTURE MODIFIED & COLOUR TO NUT**

**KEY IMPROVEMENT:**

**NO POSIBILITY OF NUT MISSING.**

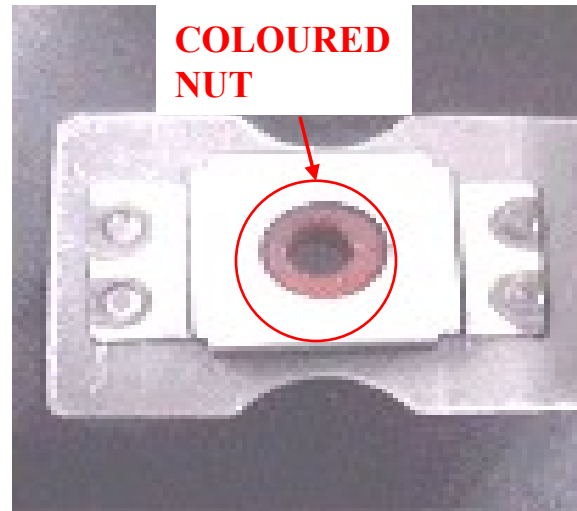
**BEORE IMPROVEMENT:**

**NUT MISSING**



**AFTER IMPROVEMENT:**

**COLOURED  
NUT**



**THREADED  
PIN**



**Implemented by :- Mr. PAWAR M. J.**

**POKE-YOKE NO.:-**

**Owner :-P.P.Sawant**