

POKA-YOKE SHEET

Zone/Unit:

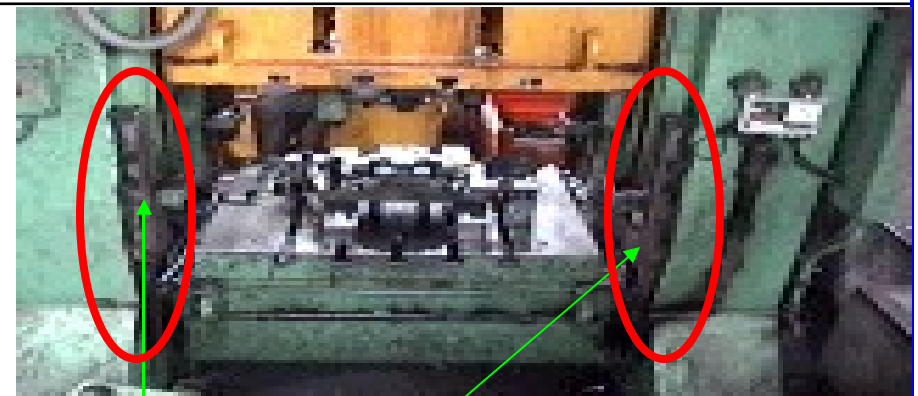
RTSPL (J212)

LOCATION:	200 T HMT	PREVENT ERROR:	*	SHUTDOWN:	*
PROCESS:	PRESS MACHINE OPERATION.	DETECT ERROR:		CONTROL:	
				ALARAM:	
PROBLEM:	UNSAFE ACT MAY LEAD TO AN ACCIDENT.				
ORIGIN:	Process improvement	Internal Problem	*	Customer Complaint	
SOLUTION:	ELECTRONIC SENSOR GUARD FROM FRONT AND REAR SIDE.				

KEY IMPROVEMENT: GUARD INSURES THAT NO ANY BODY PART REMAIN IN DANGER ZONE.

BEFORE IMPROVEMENT:

NO PROVISION OF THIS GUARD.



ELECTRONIC SENSOR GUARD.
NO. OF BEAM -16 BEAM SPACING -16MM
HT - 570MM ACTIVE HT. 425MM.

Implemented by :- Mr. SUNIL KATARE

POKA-YOKE NO.:- 02-