

POKA YOKE

<p>PROBLEM: Component can be located in wrong direction</p>	<p>INDICATE*</p>			<p>Shutdown</p>
<p>SOLUTION: Fool proof locater is provided .</p>	<p>*</p>	<p>Prevent error</p>	<p>*</p>	<p>control</p>
<p>KEY IMPROVEMENT:</p>		<p>detect error</p>		<p>Alarm</p>

BEFORE



AFTER

