

POKA YOKE SHEET

SANDHAR LOCKING DEVICES

PROBLEM :TUMBLER DISC SPRING MISSING IN INNER CYLINDER SAC

SOLUTION :INNER CYLINDER W/O SPRING SHOULD NOT GO TO NEXT STAGE

KEY IMPROVEMENT : T/ D ASSY TO BE DONE ON FIXT. WHERE I/C CAN'T COME OUT / ROTATE IF SPRING IS MISSING

PREVENT ERROR

SHUTDOWN

*

CONTROL

*

DETECT ERROR

ALARM

