

POKA YOKE SHEET

SANDHAR LOCKING DEVICES

PROBLEM: TO AVOID THE POSSIBILITY OF INJURY TO THE OPERATOR'S HAND

SOLUTION: M/C SHOULD N'T OPERATE WHILE HANDS ARE INSIDE

KEY IMPROVEMENT: PROVIDE A SENSOR IN THE HY.-PNEUMATIC PRESS OPERATING AREA

*

**PREVENT
ERROR**

SHUTDOWN

*

CONTROL

**DETECT
ERROR**

ALARM

BEFORE

AFTER

