

# POKA YOKE SHEET

# SANDHAR LOCKING DEVICES

**PROBLEM: TO AVOID THE POSSIBILITY OF INJURY TO THE OPERATOR'S HAND**

**SOLUTION: M/C SHOULD N'T OPERATE WHILE HANDS ARE INSIDE**

**KEY IMPROVEMENT: PROVIDE A SENSOR IN THE HY.-PNEUMATIC PRESS OPERATING AREA**

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**PREVENT  
ERROR**

**SHUTDOWN**

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**CONTROL**

**DETECT  
ERROR**

**ALARM**

## BEFORE



## AFTER

