

POKA YOKE SHEET

SANDHAR LOCKING DEVICES

PROBLEM: TO AVOID THE POSSIBILITY OF INJURY TO OPERATOR

SOLUTION: LOADING OF THE PIECE TO BE DONE OUTSIDE THE OPERATIONAL AREA

KEY IMPROVEMENT: LOADING & UNLOADING OF COMPONENT TO BE DONE OUTSIDE THE AREA.

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PREVENT ERROR

SHUTDOWN

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CONTROL

DETECT ERROR

ALARM

BEFORE

AFTER

