

POKA YOKE SHEET

PROCESS : SOCKET BALL STUD PACKING DEFECT TYPE A B ● C

Kaizen Theme : TO ELIMINATE REJECTION DUE TO MISSING OPERATION IN SOCKET BALL STUD

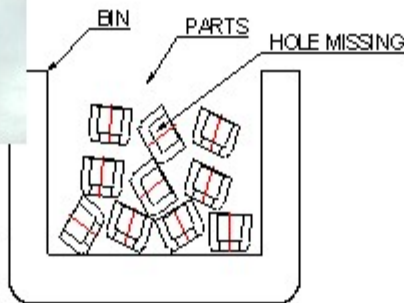
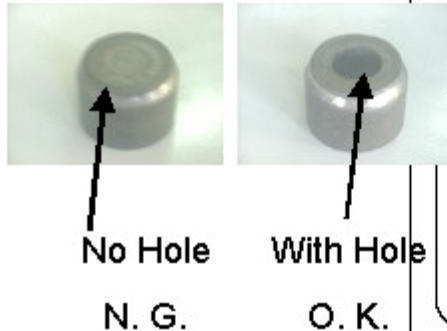
Idea : TO PROVIDE PLUG BASED POKA YOKE IN BINS

Machine Name : SBS PACKING

Problem / Present Status
HOLE MISSING IN SOCKET BALL STUD

Before
PARTS SCATTERED IN THE BIN

TEAM MEMBER



SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
S. NO.	COMP. NAME	TARGET DATE	RESPONSIBILITY	STATUS
01.	SBS	03.05.2014	T E A M	IMPLEMENTED

3M Analysis

After
New Bin with Poka Yoke

RESULTS
BEFORE KAIZEN AND AFTER KAIZEN

