

# POKA-YOKE 1

		<b>POKA - YOKE SHEET</b>		<b>MEIL</b>
				DATE: 12.03.02
<b><u>PROBLEM</u></b>	<b>GROMET CRACK -</b>		* <b>PREVENT ERROR</b>	<b>SHUT DOWN</b>
<b>CUSTOMER COMPLAINT. GROMET PRESSING DONE BY HOLDING THE COVERPLATE ASSY MANUALLY LEADING TO CRACK</b>				
<b><u>SOLUTION</u></b>	<b>GROMET PRESSING DONE IN CONTROLARM ITSELF BEFORE COVER PLATE ASSY</b>		* <b>CONTROL</b>	
<b><u>KEY IMPROVEMENT</u></b>	<b>IMPROVEMENTS TO FIXTURE DESIGN FOR PROPER SEATING OF CONTROL ARM DURING GROMET PRESSING</b>		<b>DETECT ERROR</b>	<b>ALARM</b>

**BEFORE**



**AFTER**

