


# POKA YOKE

<b>POKA YOKE SHEET</b>		Zone No:III	Target Date: COMPLETED	S No: 02/10/02 (SL NO/M/ Y)
<b>Problem</b>		<b>Prevent Error</b>		<b>Shut Down</b>
HOB TEETH DAMAGE		-YES		DEFECT PREVENTED
<b>Soluion</b>		<b>Detect Error</b>		<b>Control</b>
TO APPLY REQUIRED CLAMPING PRESSURE OF 25Kg/Cm <sup>2</sup>				ELECTRO-MECHANICAL INTERLOCK SYSTEM
<b>Key Improvement</b>				
MACHINE INTERLOCKING PROVIDED SUCH THAT IF THE CLAMPING PRESSURE IS LESS THAN 25KG/CM <sup>2</sup> , MACHINE WILL NOT START.				
<b>Before</b>		<b>After</b>		
				
		NOTE: IMPLEMENTED ON 10/10/2002		