

POKA-YOKE 1

		<u>POKA - YOKE SHEET</u>	
		DATE: 12.03.02	
<u>PROBLEM</u>	GROMET CRACK -	* PREVENT ERROR	SHUT DOWN
CUSTOMER COMPLAINT. GROMET PRESSING DONE BY HOLDING THE COVERPLATE ASSY MANUALLY LEADING TO CRACK			CONTROL
<u>SOLUTION</u>	GROMET PRESSING DONE IN CONTROLARM ITSELF BEFORE COVER PLATE ASSY	DETECT ERROR	ALARM
<u>KEY IMPROVEMENT</u>	IMPROVEMENTS TO FIXTURE DESIGN FOR PROPER SEATING OF CONTROL ARM DURING GROMET PRESSING		

BEFORE

AFTER

