

# Poka-yoke Sheet

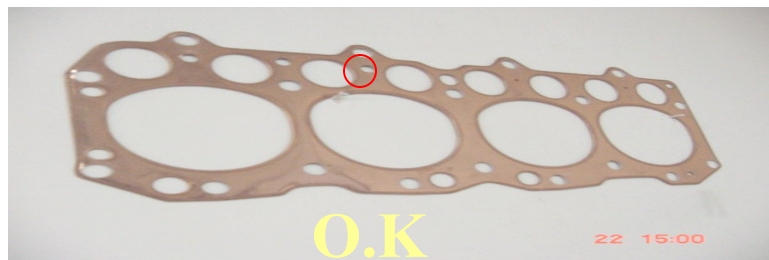
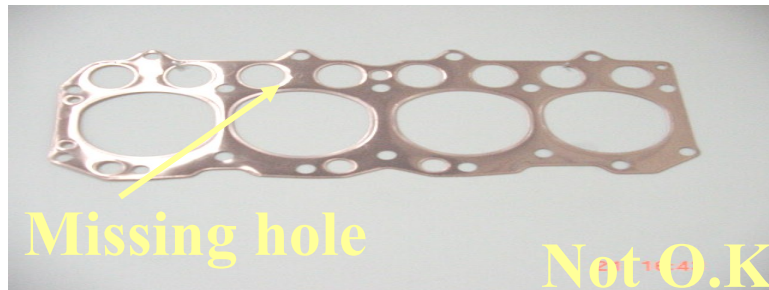
**Problem :** IN IA - 801 Bore closing can be done without six hole punching operation in Top.

**Solution :** Do not allow the gasket to sit on bore closing tool without six hole operation in Top.

**Key improvement :** Pin provided in bore closing tool.

	Prevent Error		Shutdown
		*	Control
*	Detect Error		Alarm

## Before



## After

Pin provided to detected missing hole (Pin will damaged the gasket if hole missing).

