

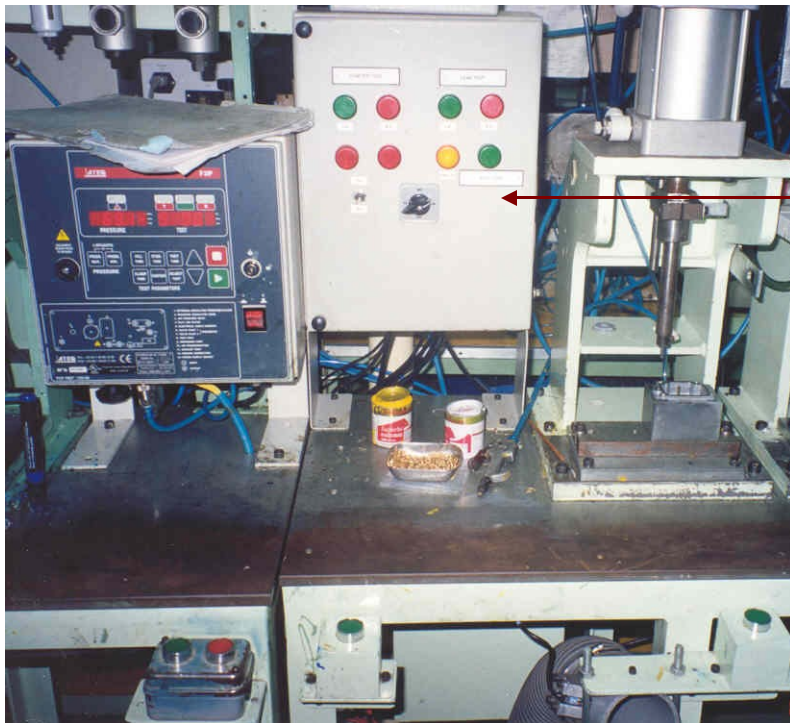
Poka-yoke Sheet

Problem: Leak NG pieces going to next stage

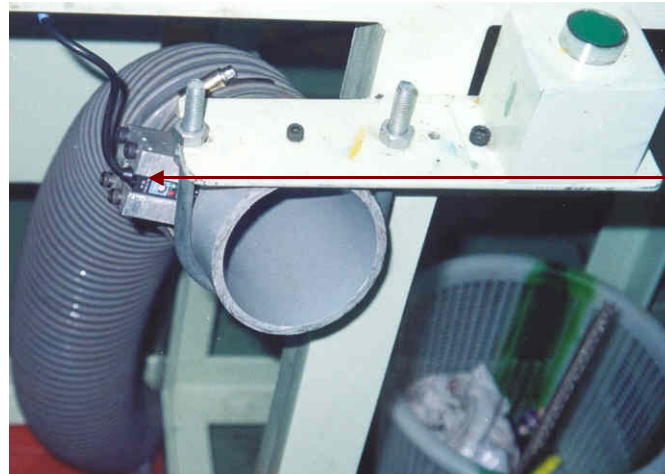
Solution: To provide fool proof method to avoid NG pieces mixup & going to next stage

Key Improvement: In FCB Assembly stage, a Sensor is provided in the Rejection Chute to detect NG pieces being put into the Red Tray.

Prevent Error	★	Shutdown	★
		Control	★
Detect Error		Alarm	★



Control Panel



Sensor