

POKA-YOKE SHEET

PROBLEM: CSK Depth Shallow - Not to Specification

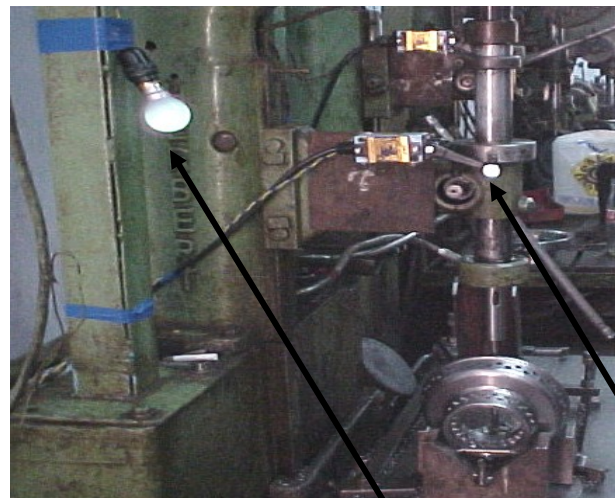
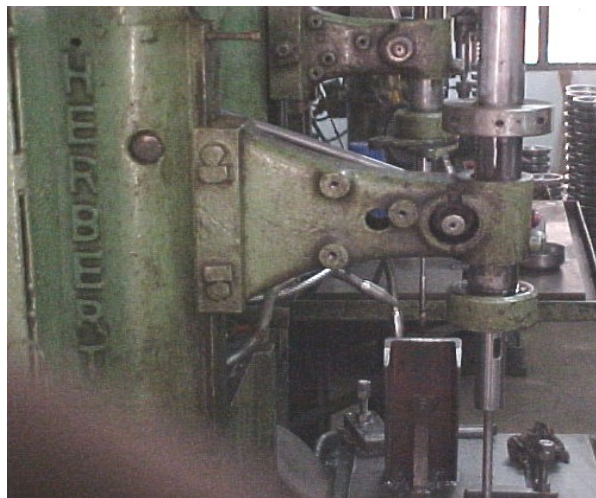
SOLUTION: Visual Indicator system to be provided for ensuring csk depth completion.

KEY IMPROVEMENT: Indicator bulb connected & limit switch installed for ensuring csk depth completion.

	Prevent Error		Shutdown
			Control
*	Detect Error	*	Alarm

Before

After



Bulb **Limit switch**

DONE BY:

WWQ TEAM