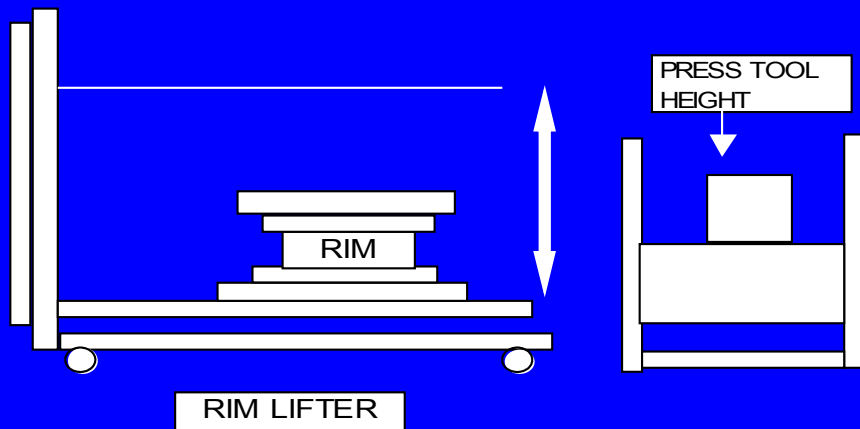


# POKA - YOKE SHEET

<p><b>PROBLEM :</b> RIMS OF DIFFERENT HEIGHTS ARE FED INTO THE PRESS MANUALLY RESULTING IN 'WRONG PRESS DISC INTO RIM' ASSEMBLY OPERATION</p>	<p>**</p>	<p><b>PREVENT ERROR</b></p>		<p><b>SHUTDOWN</b></p>
<p><b>SOLUTION :</b> DESIGN &amp; FABRICATE AN ERROR PROOFING ARRANGEMENT WHICH WOULD PREVENT RIMS OF IMPOPER SIZE BEING FED INTO THE PRESS</p>		<p><b>DETECT ERROR</b></p>	<p>**</p>	<p><b>CONTROL</b></p>
<p><b>KEY IMPROVEMENT :</b> LIMIT SWITCH ACTUATION IN THE FLAP MECHANISM WILL NOT ALLOW THE LIFTER TO FUNCTION &amp; THEREBY PREVENTING THE MISTAKE</p>				<p><b>ALARM</b></p>

**BEFORE**



**AFTER**

