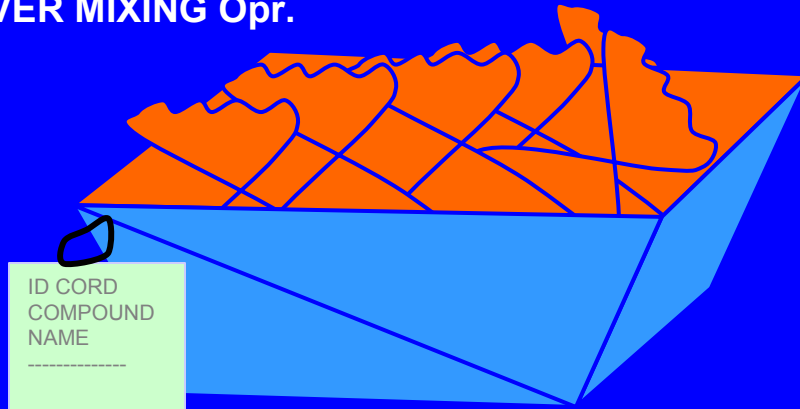


POKA - YOKE

<p>PROBLEM : ALL INGREDIENTS NOT MIXED IN THE COMPOUND</p>	<p>SHUT DOWN</p>	<p>FENNER</p>
<p>SOLUTION : PREVENT MIXING OPERATOR FROM MIXING FROM MIXING A BATCH WERE SOME INGREDIENTS ARE ABSENT</p>	<p>CONTROL</p>	<p>PREDICTION</p>
<p>KEYIMPR : PROVIDE FOR EASY DETECTION</p>	<p>ALARM</p>	<p>X DETECTION</p>

BEFORE

THE INGREDIENTS ARE WEIGHED AND PUT IN POLYTHENE BAG AND PUT IN TRAY AND HANDED OVER MIXING Opr.



AFTER

THE INGREDIENTS ARE PUT IN SPL COLOUR CODED TRAY AND HOLDING CAPACITY NEARLY EQUAL TO THE QUANTITY TO BE MIXED & ARRANGED IN TRAY ASSIGNED TO PARTICULAR COMPOUND

