

POKA – YOKE SHEET

Problem:- Hole Shift in Ref. top 8216

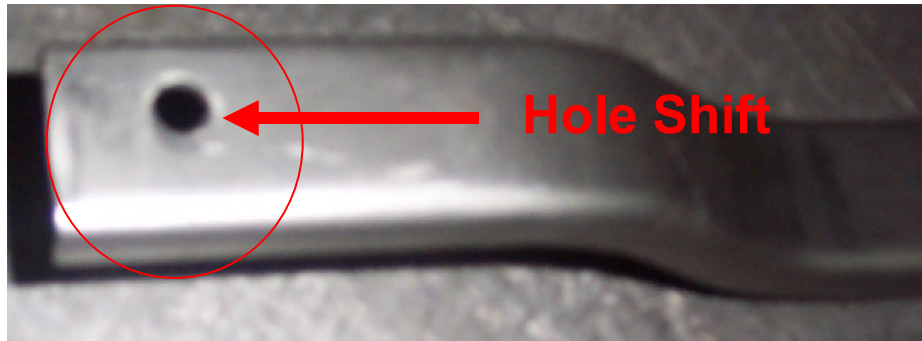
Solution:- Component Locked

Key Improvement:- Square Locator

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| | | | |
|---|---------------|---|-----------|
| ✓ | Prevent Error | ✓ | Shut Down |
| | Detect Error | | Control |
| | | | Alarm |

BEFORE



AFTER

