





VENUE : XLO INDIA LTD. NASHIK
Topic Quality Management-Pokayoke

PTPL	POKA - YOKE SHEET		QA
LOCATION : 2641 6010 8236	PREVENT ERROR : <input checked="" type="checkbox"/>	SHUTDOWN :	
PROCESS : Trim operation	DETECT ERROR :	CONTROL : <input checked="" type="checkbox"/>	ALARM :
PROBLEM : During trimming operation comp.mis-placed.(Joggle location)			
ORIGIN : Process improvement <input checked="" type="checkbox"/> Internal Problem <input checked="" type="checkbox"/> Customer Complaint <input type="checkbox"/>			
SOLUTION : Provide a Stopper pin along the length.			
KEY IMPROVEMENT : No rejection on account of mis-placement of comp.			
Before Improvement :		After Improvement :	
			
Date Of Implementation :	25.05.2004	Poka-Yoke No. -	47



No. of Pokayoke Potential Identified	55
No. of Pokayoke Implemented	49
Target Date	30.06.2004