

IN HOUSE REJECTION: KAIZEN

3a. 2 Apperance not Good

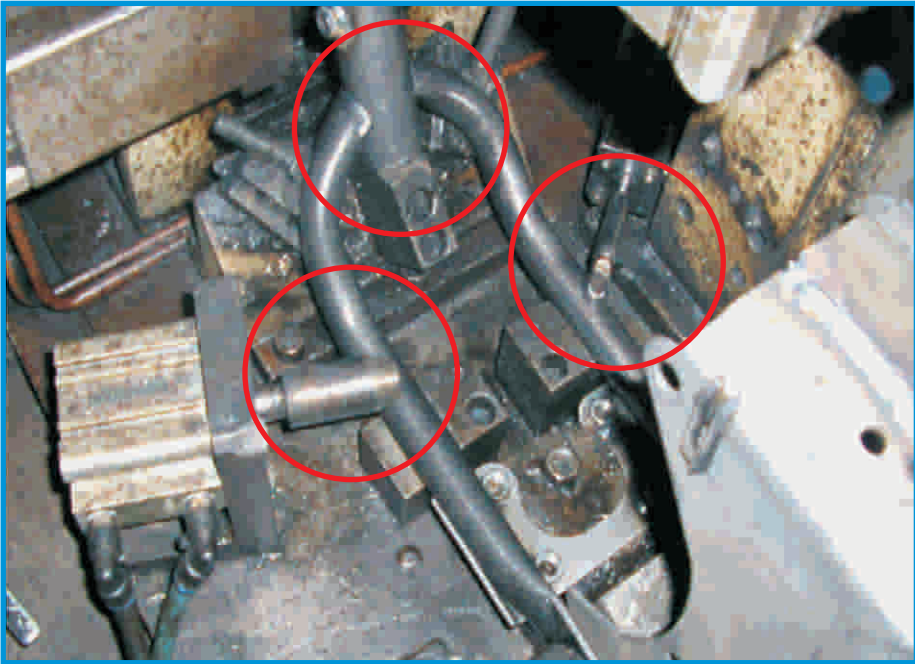
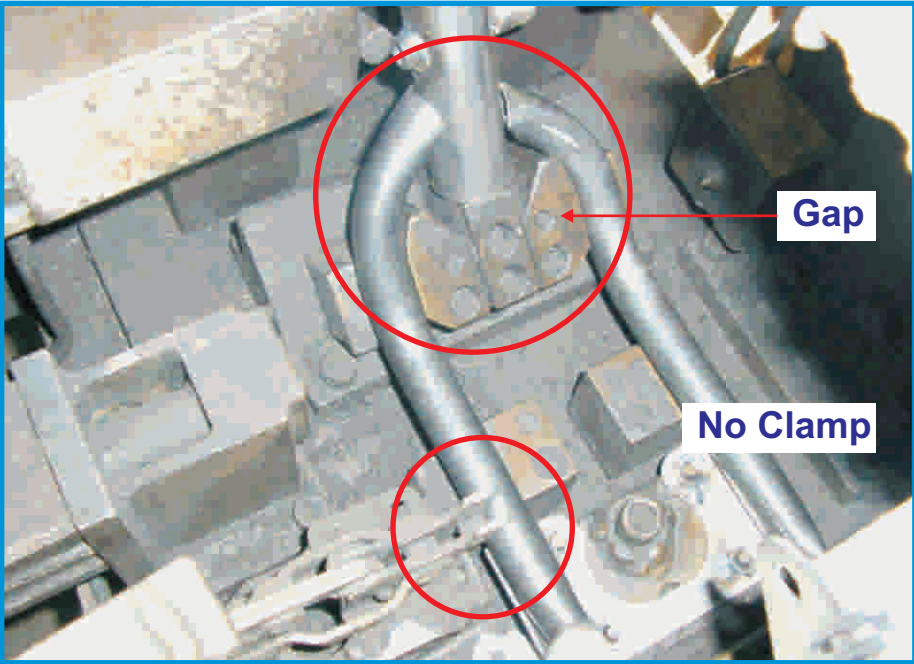
Physical Phenomenon : Shabby welding
Due to : Man / Machine / **Method** / Material

Before

After

Gap at welding joint

Kaizen Idea : Both side clamps.



Root Cause : One side clamp.

Kaizen :Clamps provided on both side.