

IN HOUSE REJECTION: KAIZEN

3a.4 Can not Assemble

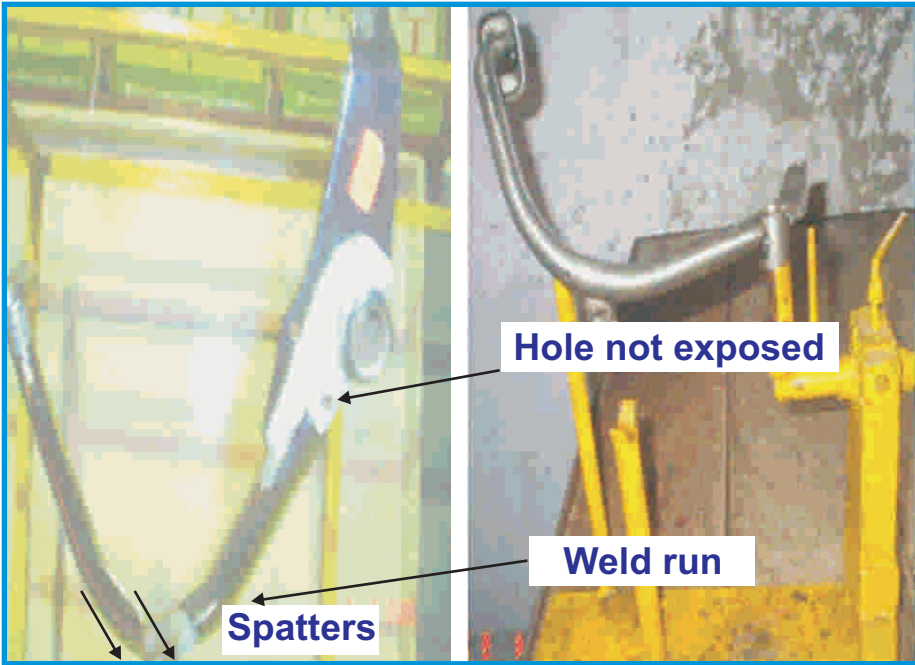
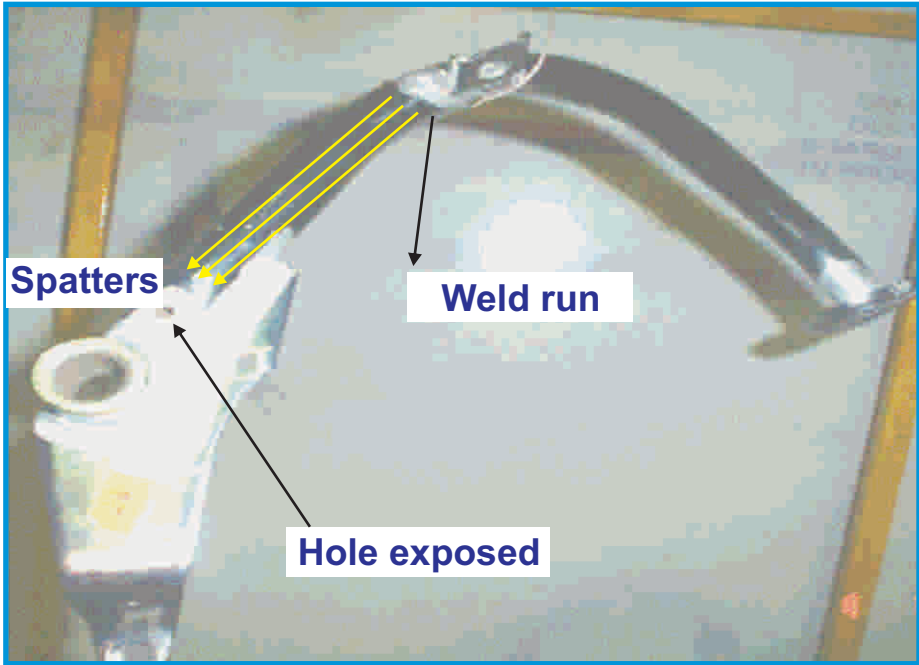
Physical Phenomenon : **Spatter in hole**
 Due to : Man / Machine / **Method** / Material

Before

After

Spatter enters inside hole

Kaizen Idea : Hole not exposed.



Root Cause : Hole Exposed
(Hole position below weld run).

Kaizen : Part position changed for
hole position above weld run.