

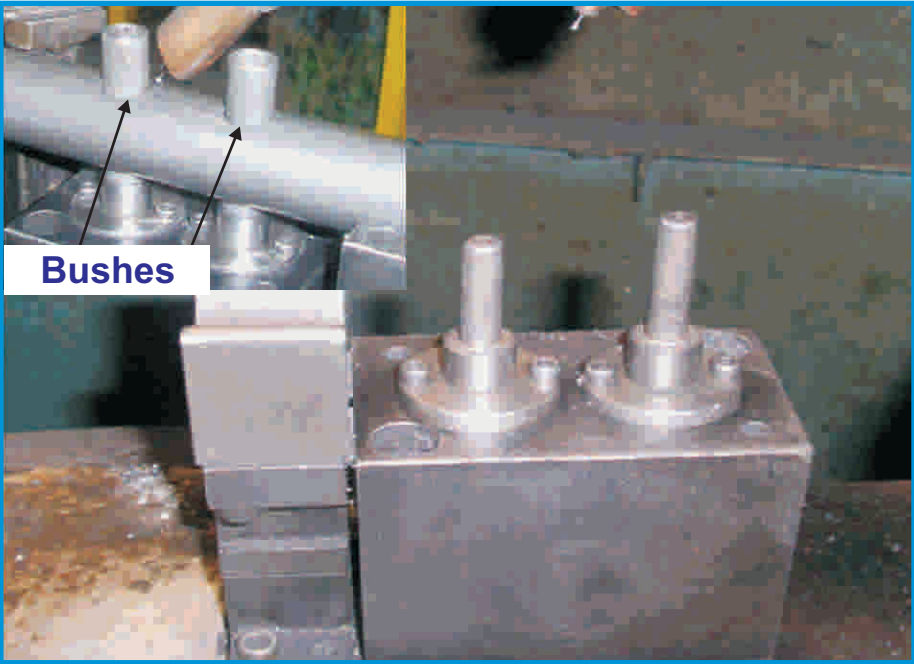
IN HOUSE REJECTION: KAIZEN

3a.5 Can not Assemble

Physical Phenomenon : **Spatters in tube**
Due to : Man / Machine / **Method** / Material

Before

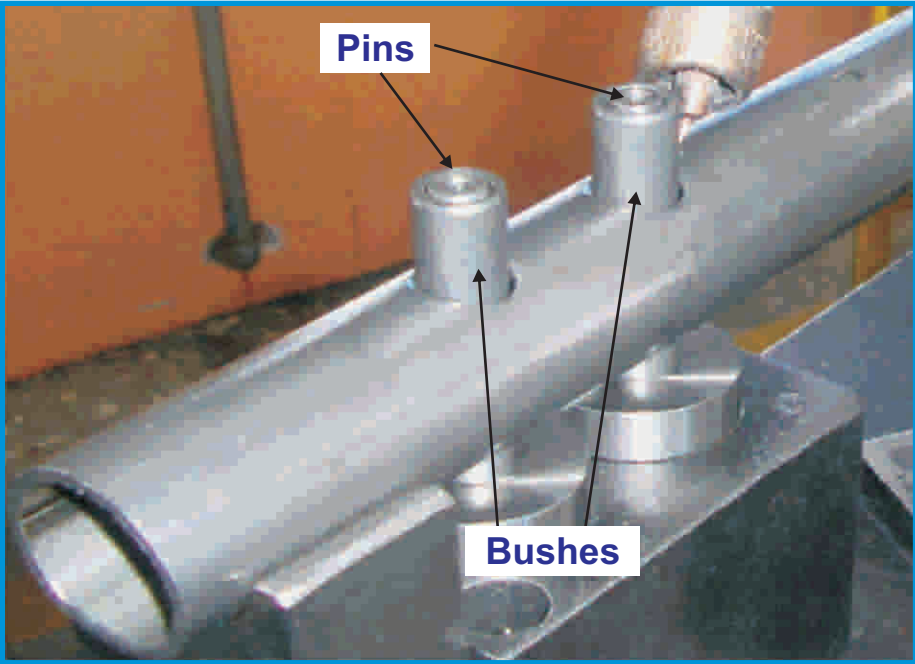
Spatters entry in bush.



Root Cause : No masking while bush welding.

After

Kaizen Idea : Masking to bush.



Kaizen : Provided pins having more height than bush height.