

IN HOUSE REJECTION: KAIZEN

3a.6 Appearance not Good

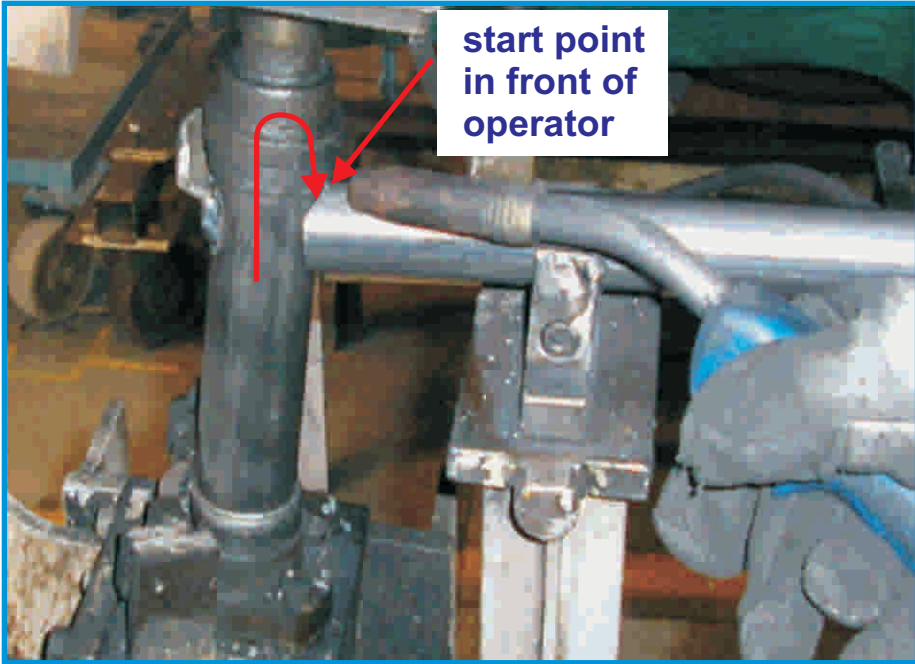
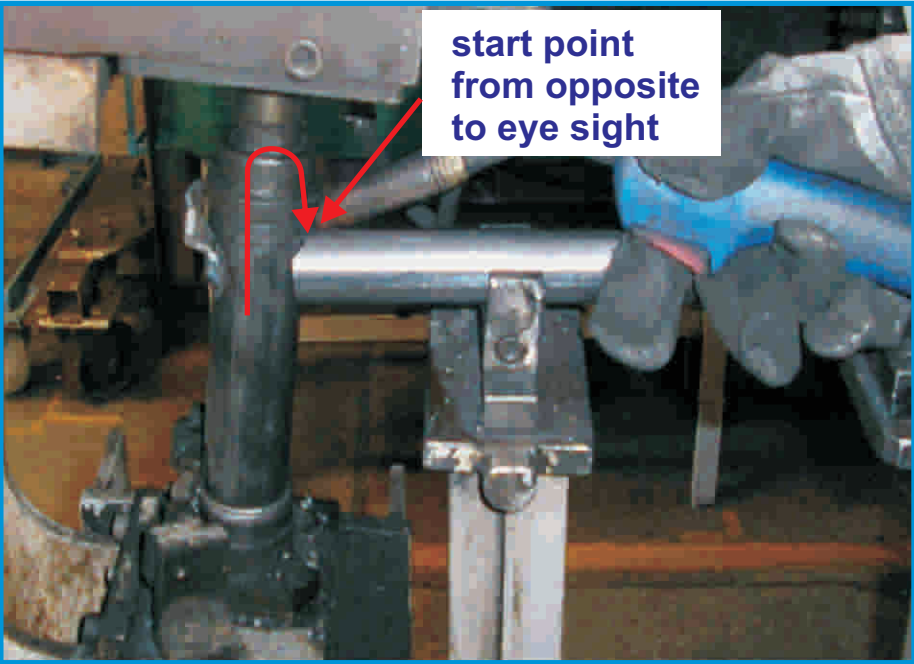
Physical Phenomenon : **CO₂ wire (sticking)**
Due to : Man / Machine / **Method** / Material

Before

After

Welding joint point not visible to operator.

Kaizen Idea : Easy to access



Root Cause : Difficult to access

Kaizen : Welding position shifted for better accessibility.