

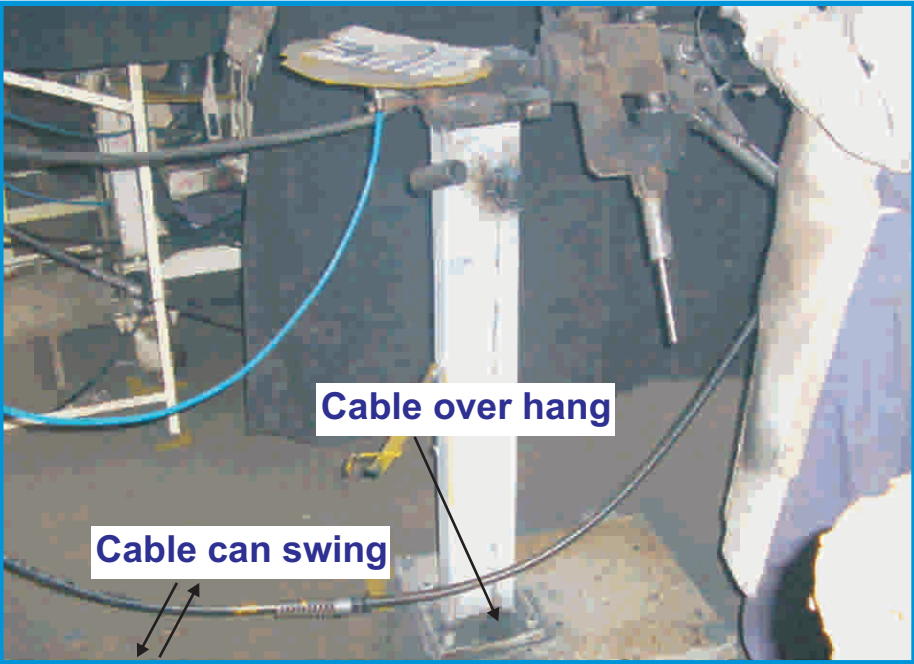
IN HOUSE REJECTION: KAIZEN

3a.7 Appearance not Good

Physical Phenomenon : **Welding run shift**
Due to : Man / Machine / **Method** / Material

Before

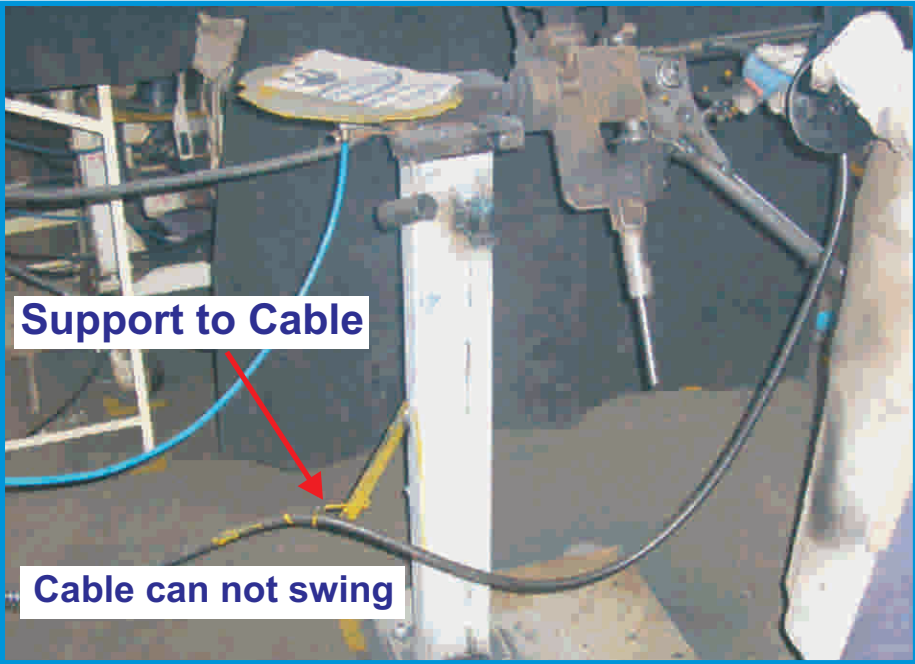
Operator hand movement not uniform as
Overhang of torch cable.



Root Cause : Difficult to control torch.

After

Kaizen Idea : Easy to control torch



Kaizen : Provided support to reduce
overhang of torch cable.