

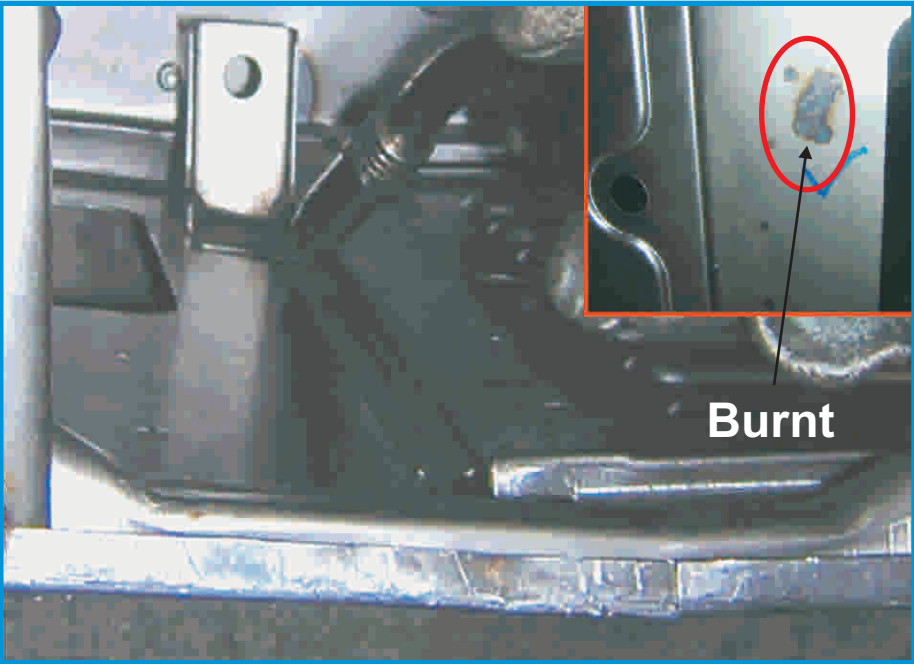
IN HOUSE REJECTION: KAIZEN

3a.8 Appearance not Good

Physical Phenomenon : **Part burnt in CO₂ welding**
Due to : Man / Machine / **Method** / Material

Before

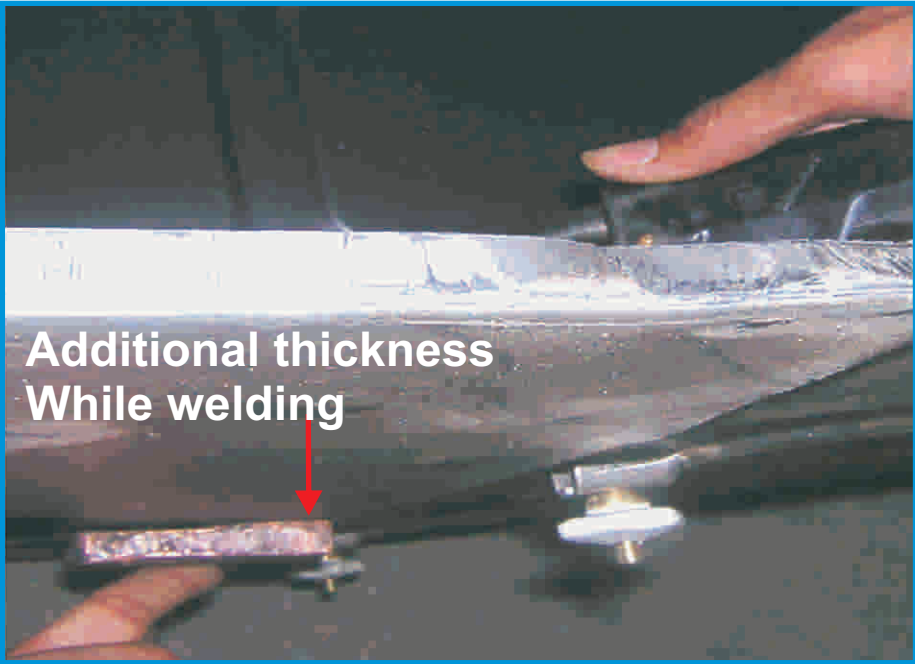
Panel burnt while CO₂ welding bracket as panel thickness is less.



Root Cause : Low thickness at welding area

After

Kaizen Idea : High thickness at welding area



Kaizen :Support of Copper plate to part as additional thickness while CO₂welding