

IN HOUSE REJECTION: KAIZEN

3a.9 Appearance not Good

Physical Phenomenon : **shabby welding**
Due to : Man / **Machine** / Method / Material

Before

After

Welding parameters manual change over.

Kaizen Idea : Constant voltage



Transformer Manual tap changer

Transformer On line tap changer(OLTC)

Root Cause : Voltage variation

Kaizen : On line tap changer provided to get constant voltage supply from transformer.