

IN HOUSE REJECTION: KAIZEN

3a.11 Appearance not Good

Physical Phenomenon : **shabby welding**
Due to : Man / **Machine** / Method / Material

Before

No provision to lock weld parameters.

**NO PROVISION TO
LOCK WELD PARAMETERS OF
CO₂ WELDING MACHINE**

Root Cause : Varying Weld Parameters.

After

Kaizen Idea : Specified welding parameters.



Kaizen : Locking arrangement provided to rotary switches to fix welding parameter.