

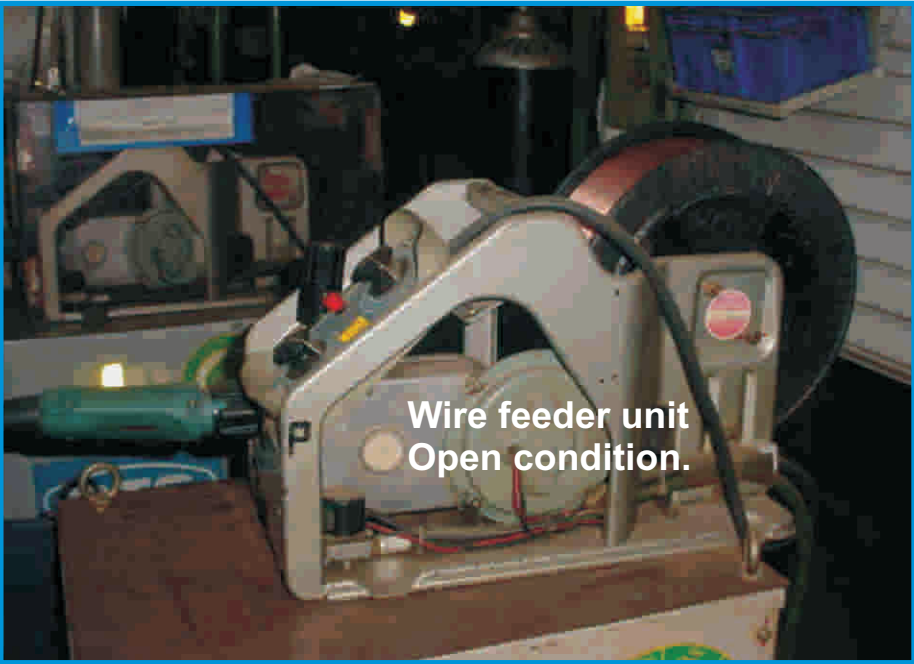
IN HOUSE REJECTION: KAIZEN

3a.12 Appearance not Good

Physical Phenomenon : **Shabby welding**
Due to : Man / **Machine** / Method / Material

Before

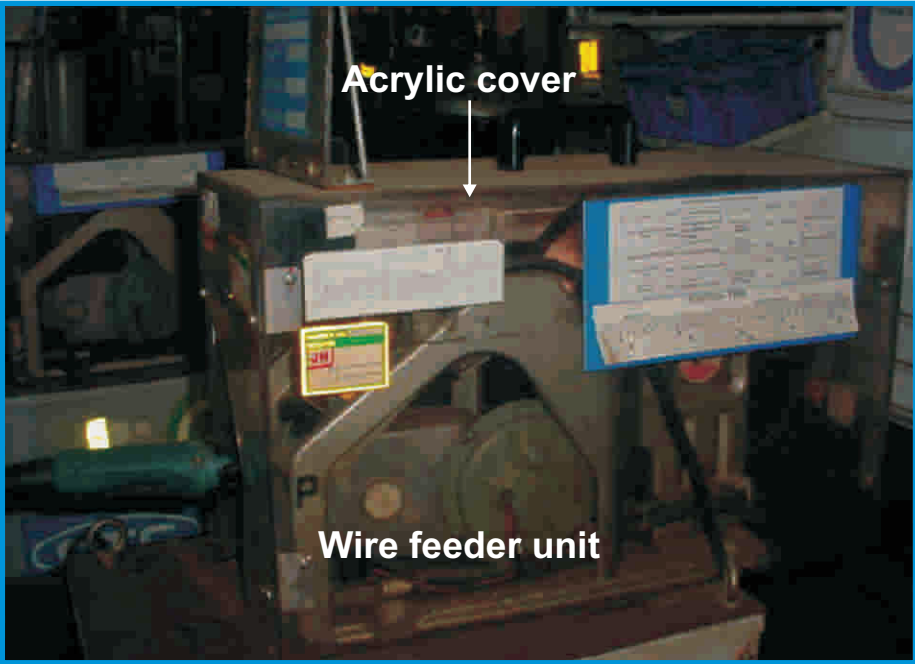
Dust accumulation on Wire spool as spool in open to air.



Root Cause : Wire feed not uniform

After

Kaizen Idea : Wire feed uniform



Kaizen : Cover wire feeder unit by acrylic box to avoid dust accumulation on wire.