

# IN HOUSE REJECTION: KAIZEN

## 3a.13 Appearance not Good

Physical Phenomenon : **Spatter at weld run**  
Due to : Man / **Machine** / Method / Material

Before

Change in specified parameters.



Machine on floor.

Root Cause : Welding parameters easy to change

After

Kaizen Idea : Difficult to change the parameters.



Machine on Mezzanine Floor.

Kaizen : Machines shifted on Mezzanine floor hence not accessible to operator.