

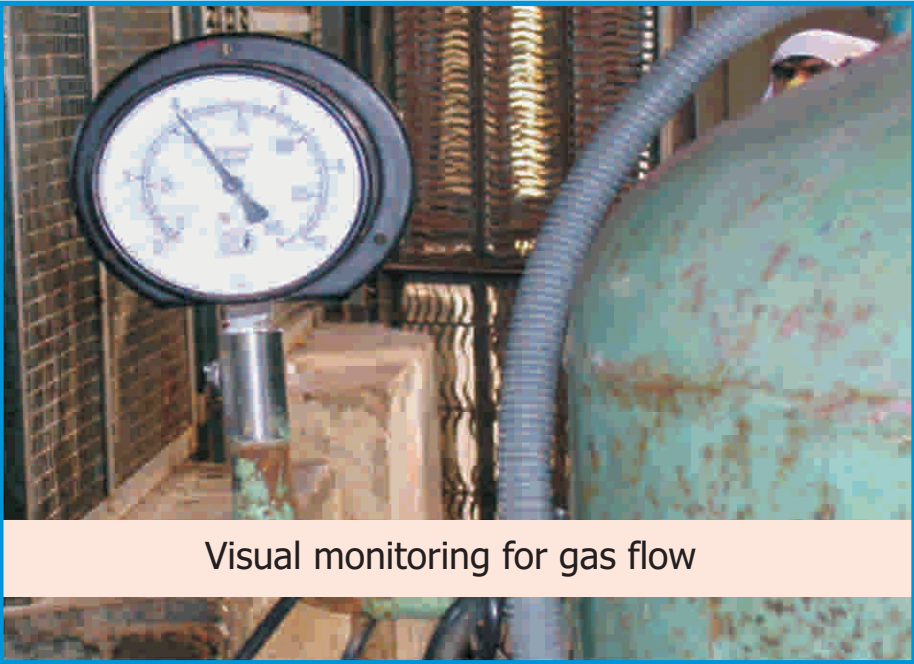
# IN HOUSE REJECTION: KAIZEN

## 3a.14 Appearance not Good

Physical Phenomenon : **Blow holes**  
Due to : Man / **Machine** / Method / Material

Before

Low gas pressure

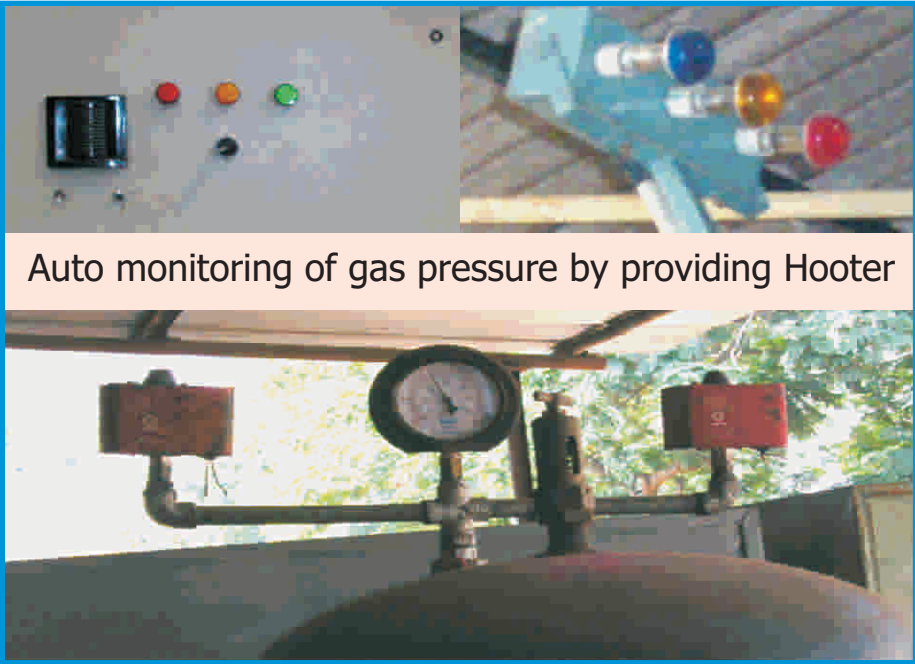


Visual monitoring for gas flow

Root Cause : No detection of low Gas pressure.

After

Kaizen Idea : Detection of low Gas pressure.



Auto monitoring of gas pressure by providing Hooter

Kaizen : Provide hooter to indicate Low Gas Pressure.