

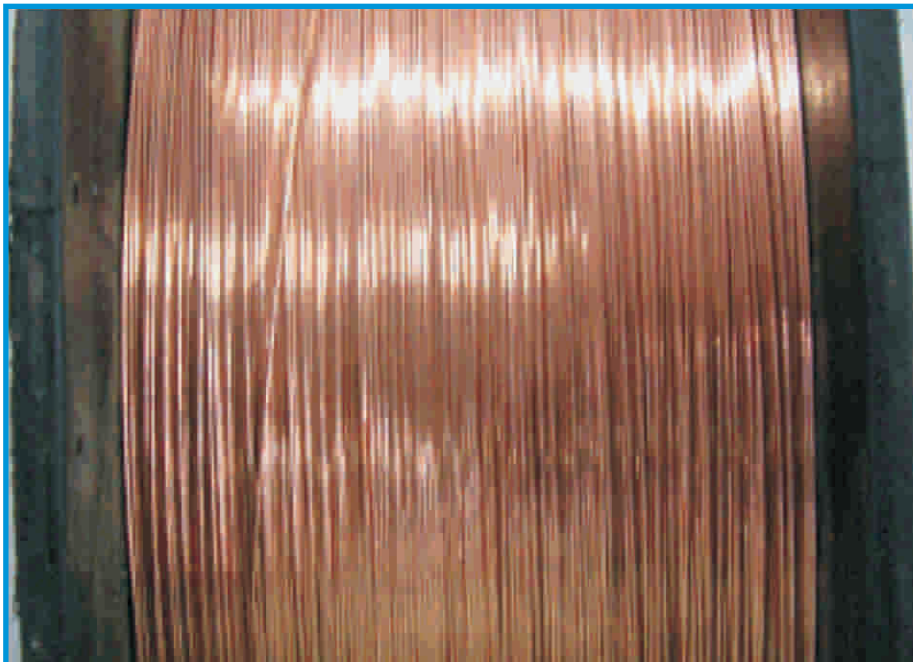
IN HOUSE REJECTION: KAIZEN

3b.1 Appearance not Good

Physical Phenomenon : **Shabby welding.**
Due to : Man / Machine / Method / **Material**

Before

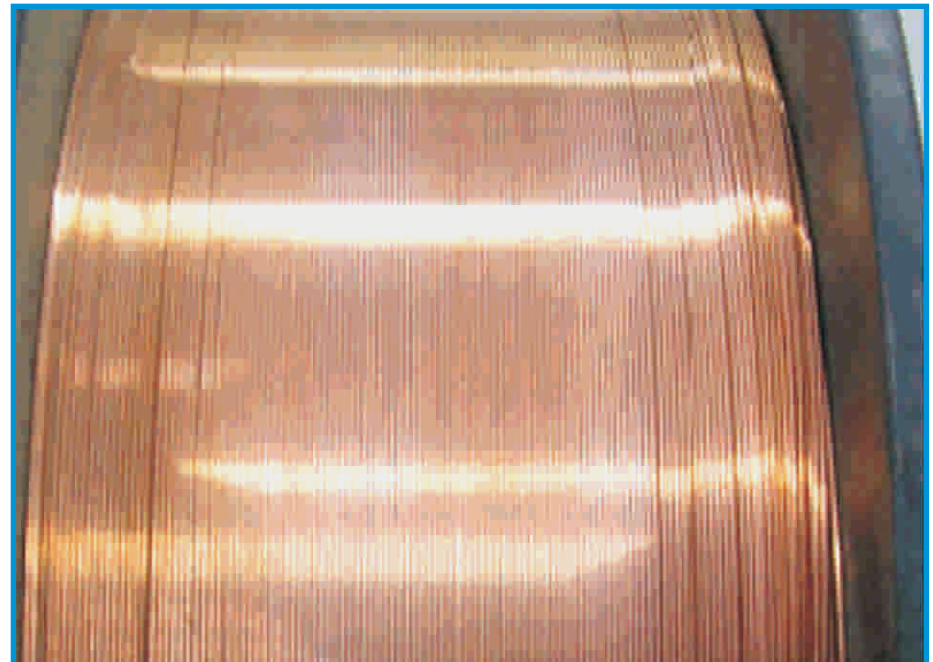
CO₂ wire feed jerky movement



Root Cause : CO₂ wire winding not uniform.

After

Kaizen Idea : Uniform CO₂ wire winding.



Kaizen : Provided layered winding of wire spool.