

IN HOUSE REJECTION: KAIZEN

3b.2 Appearance not Good

Physical Phenomenon : **Spatters at weld run**
Due to : Man / Machine / Method / **Material**

Before

After

CO₂ welding spatters on weld run

Kaizen Idea : Good gas Shielding



Root Cause : Poor gas shielding.

Kaizen : Provided CO₂ + Argon gas shielding