

IN HOUSE REJECTION: KAIZEN

4b.3 STRENGTH

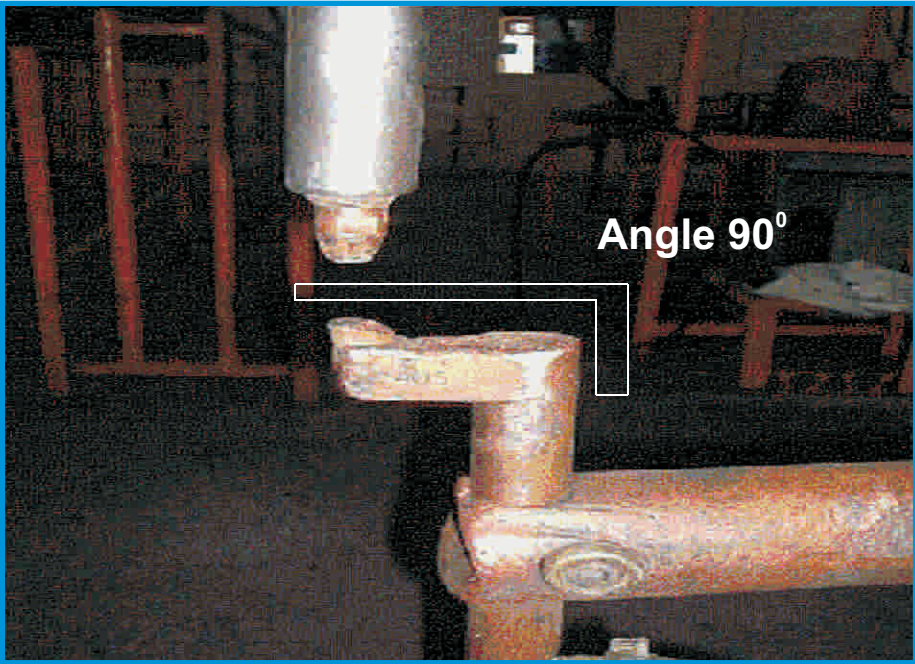
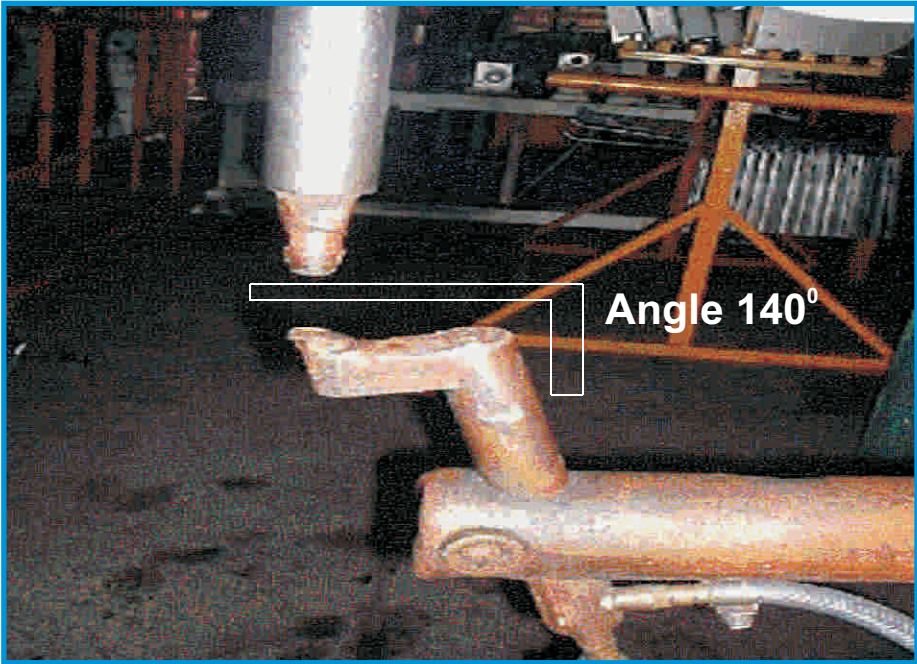
Physical Phenomenon : **Spot weak**
Due to : Man / **Machine** / Method / Material

Before

After

Current bypass as part touch to holder

Kaizen Idea : Electrode holder not to touch part



Root Cause : Electrode holder touches part.

Kaizen : Electrode holder change to 90 deg.