

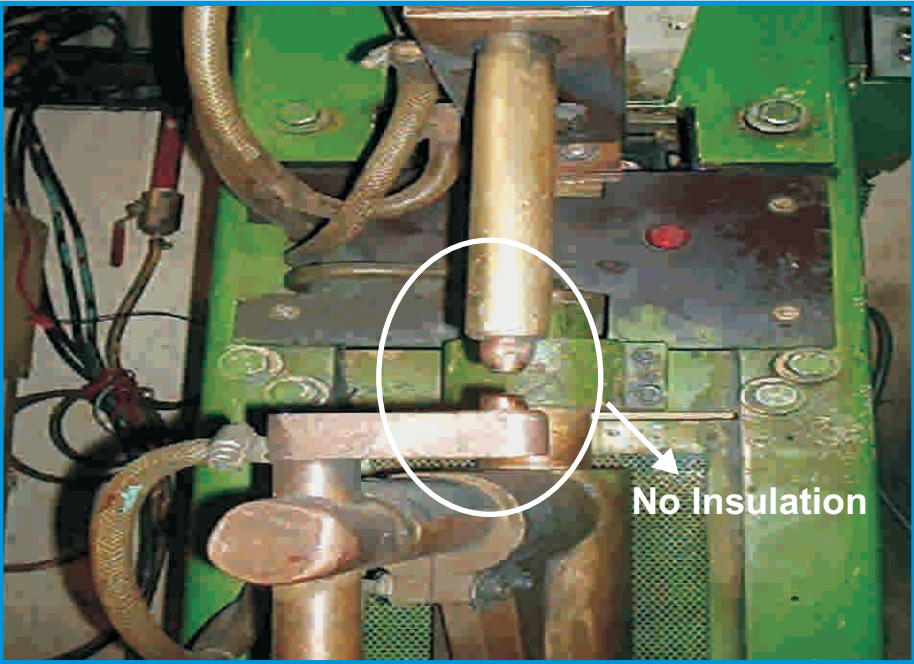
IN HOUSE REJECTION: KAIZEN

4b.4 STRENGTH

Physical Phenomenon : **Spot weak**
Due to : Man / **Machine** / Method / Material

Before

Part touch to holder having no insulation.



Root Cause : Current by pass

After

Kaizen Idea : No current by pass



Kaizen : Insulation around holder provided