

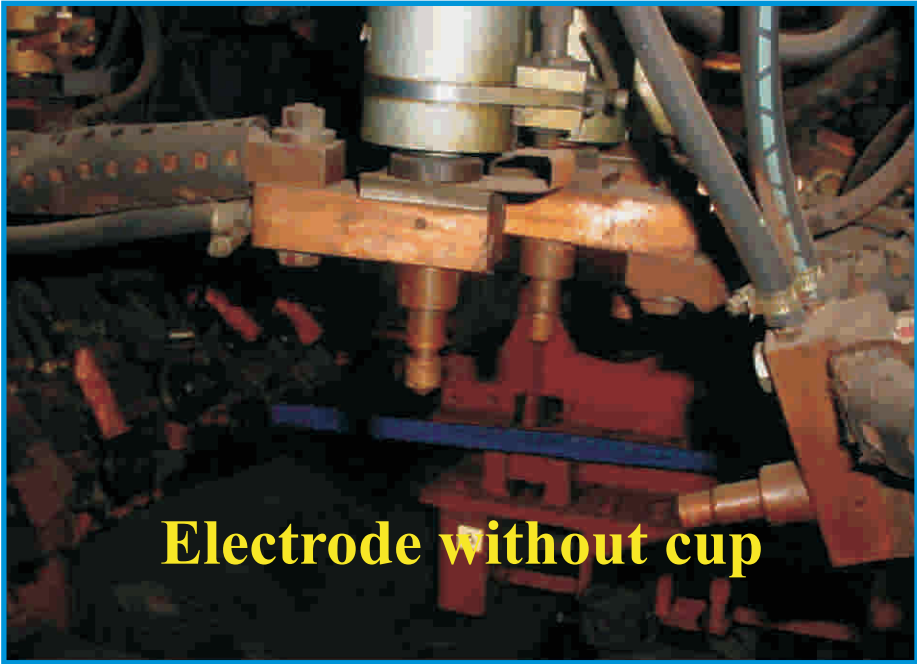
IN HOUSE REJECTION: KAIZEN

4b.5 Appearance not Good

Physical Phenomenon : **Spatter on part**
Due to : Man / **Machine** / Method / Material

Before

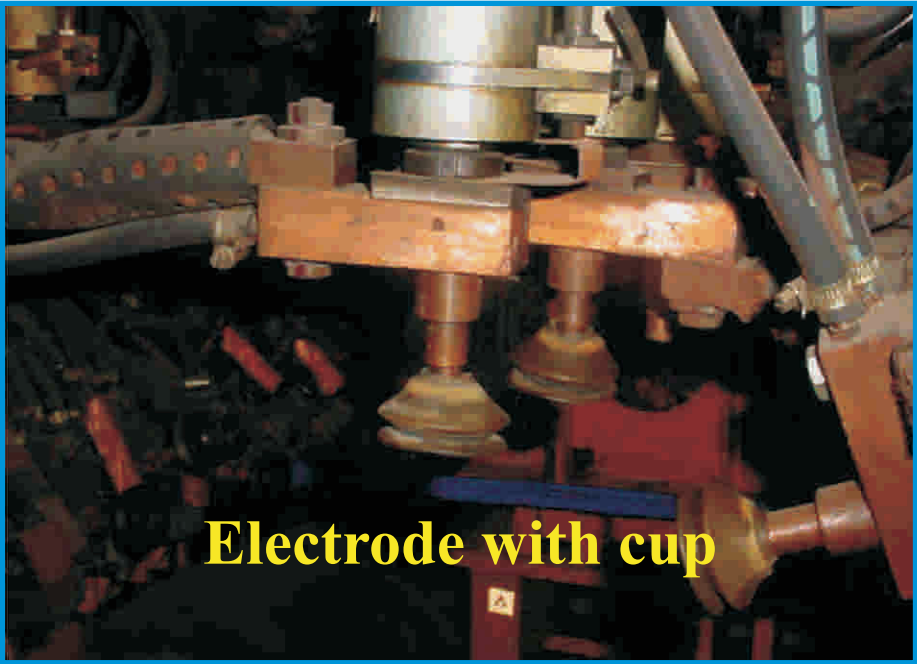
Spatter spread on part.



Root Cause : Electrode without cup.

After

Kaizen Idea : Electrode with cup.



Kaizen : To provide spatter collector CUP at electrode.