

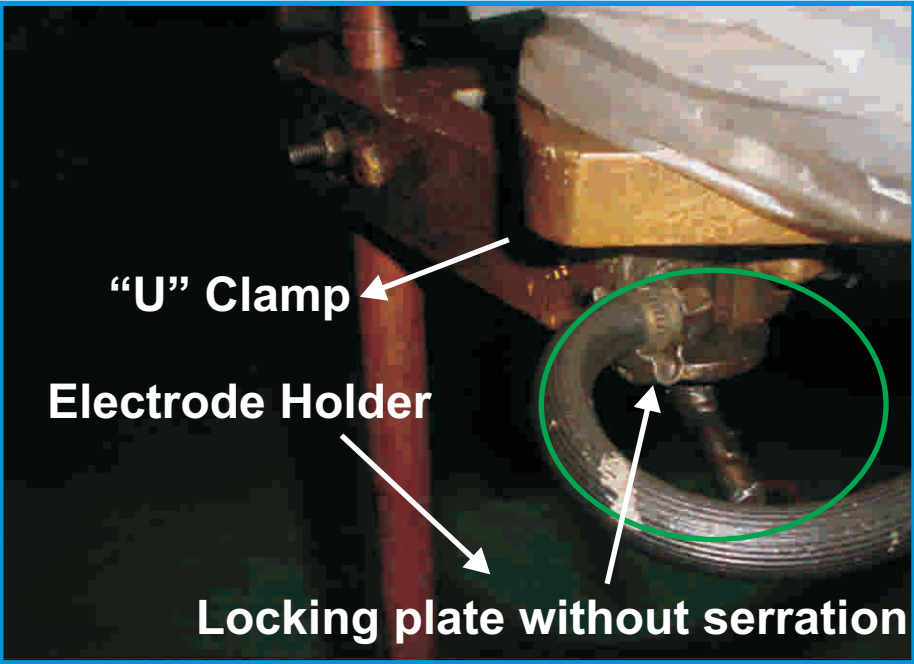
IN HOUSE REJECTION: KAIZEN

4b.6 Appearance not Good

Physical Phenomenon : **Spot indentation**
 Due to : Man / **Machine** / Method / Material

Before

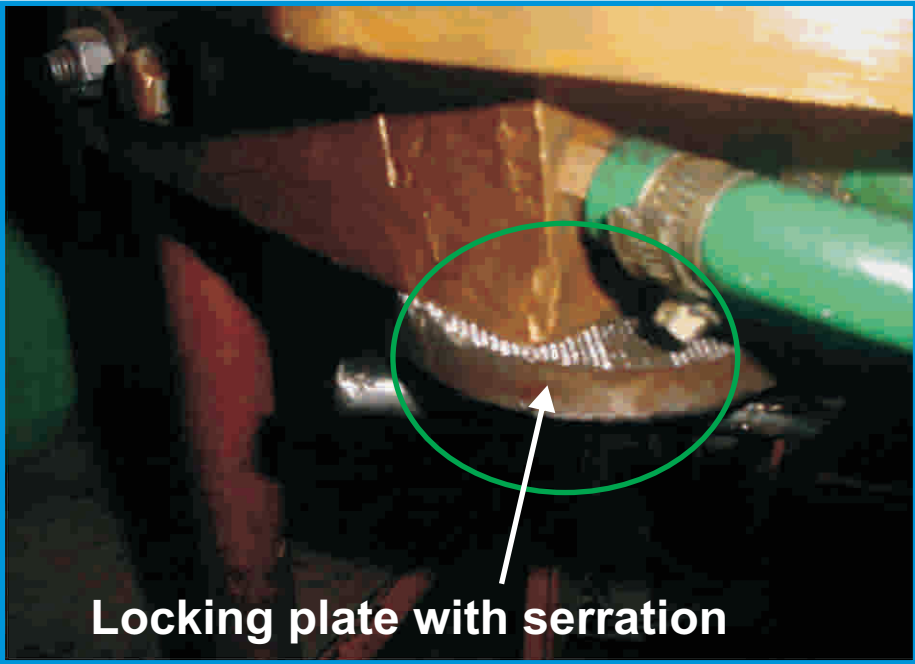
Electrode holder get slipped while spot as no firm clamping to U clamp



Root Cause : Electrode alignment not coaxial.

After

Kaizen Idea : Electrode alignment coaxial.



Kaizen :To provide firm clamping by serration to the locking plate of U clamp .