

CUSTOMER COMPLAINT - CHANGE IN INSPECTION METHOD



1d.3 Leakage

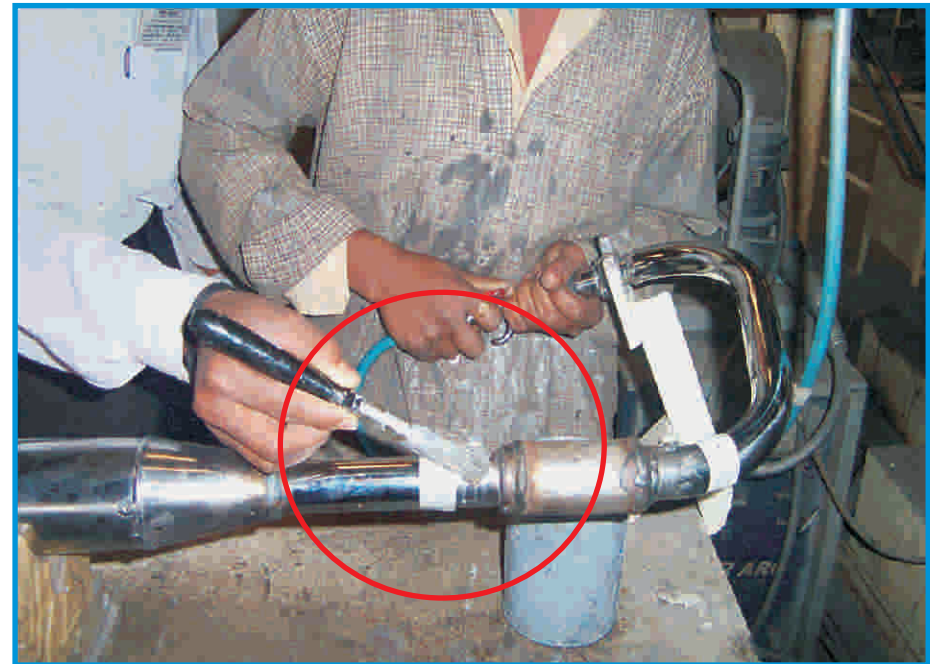
Physical Phenomenon : **Incomplete welding**

Before



100 % BY AIR LEAKAGE TESTING
(BY FEEL HENCE POSSIBILITY OF POKA)

After



100 % BY AIR LEAKAGE TESTING BY APPLYING SOAP
SOLUTION (BY OBSERVATION OF BUBBLES HENCE NO POKA)