

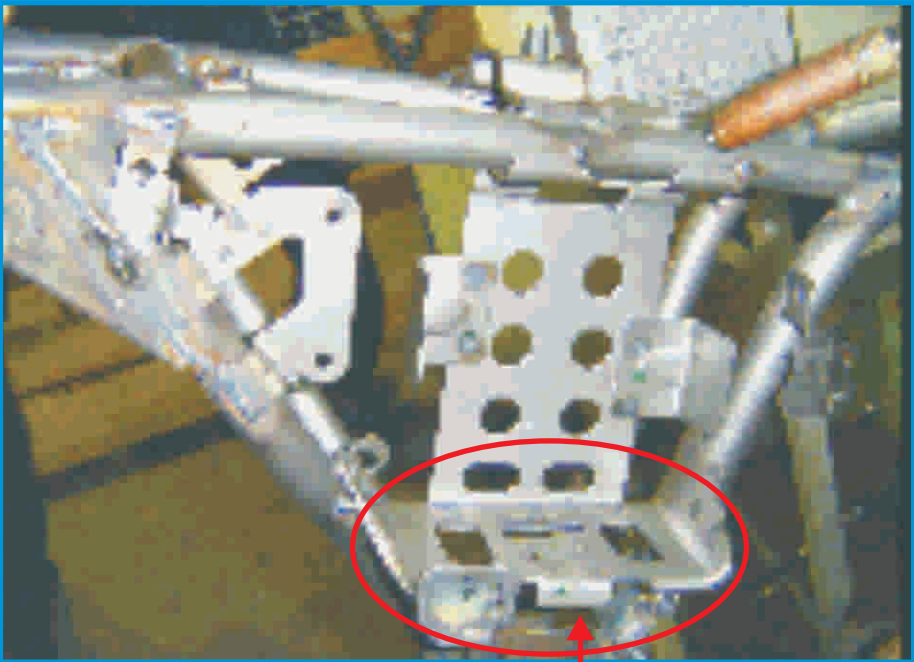
# IN HOUSE REJECTION: KAIZEN

## 2a.2 Cannot Assemble

Physical Phenomenon : **Spatter in weld nut**  
Due to : Man / Machine / **Method** / Material

Before

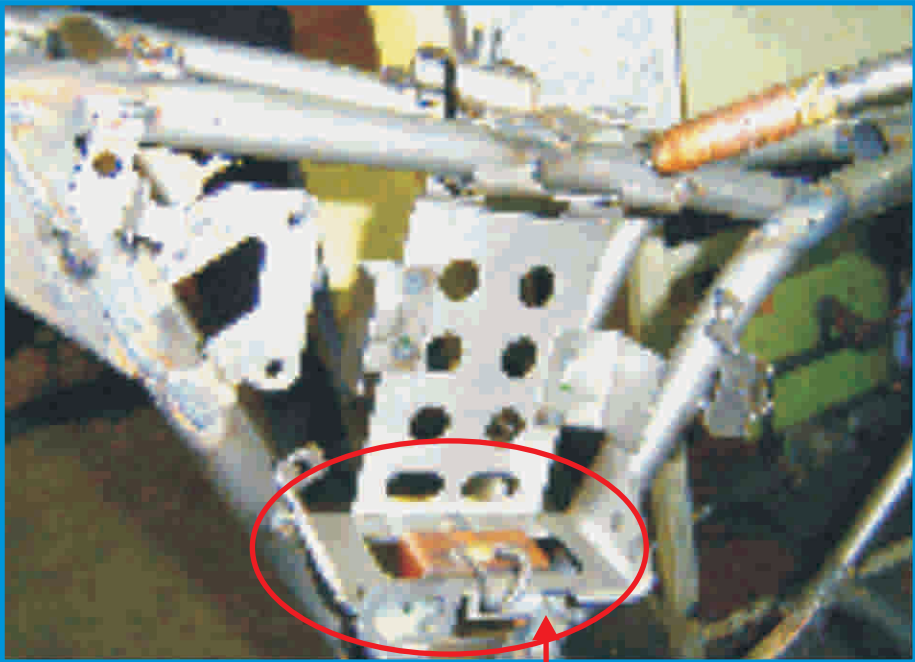
Spatter entering inside the weld nut



Root Cause : No masking

After

Kaizen Idea - Masking



Kaizen : Providing Manual Cover (Material Copper)  
Spatters not sticking to Copper hence longer life however costlier than MS